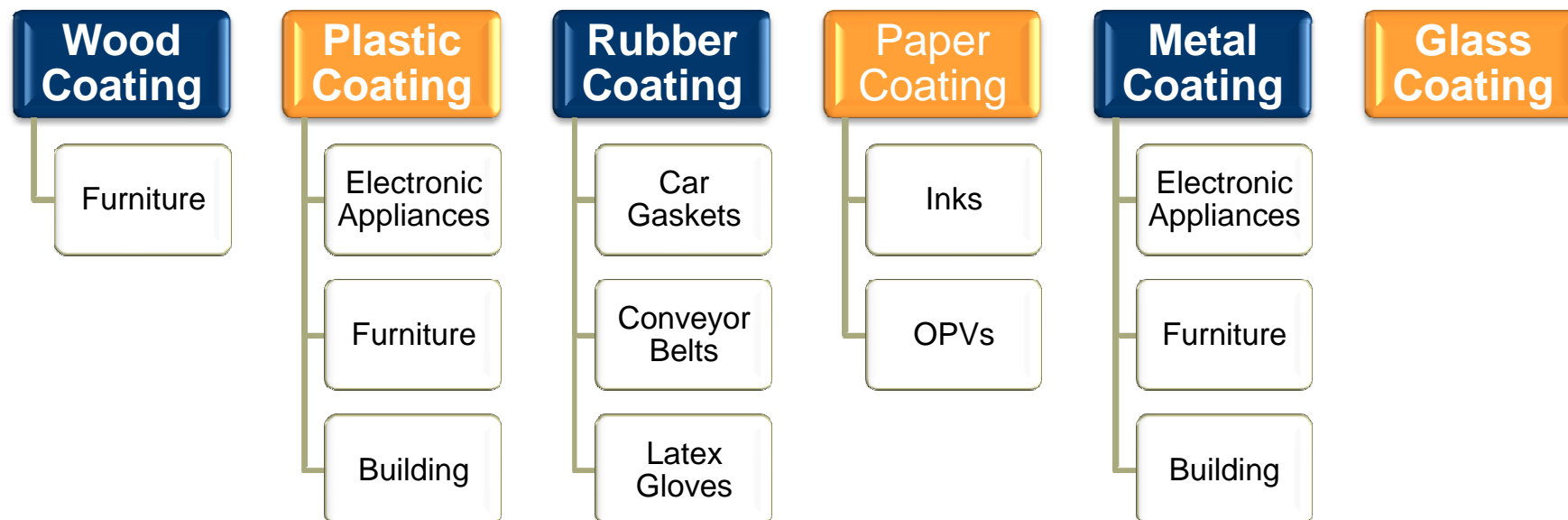


ORGASOL® *Ultra-Fine Powders*

Industrial Coatings



A large range of applications



- **All kind of formulations**
 - Water based
 - Solvent based (Epoxy, PU, Acrylic)
 - UV curing
- **Very different curing temperature (low to high)**

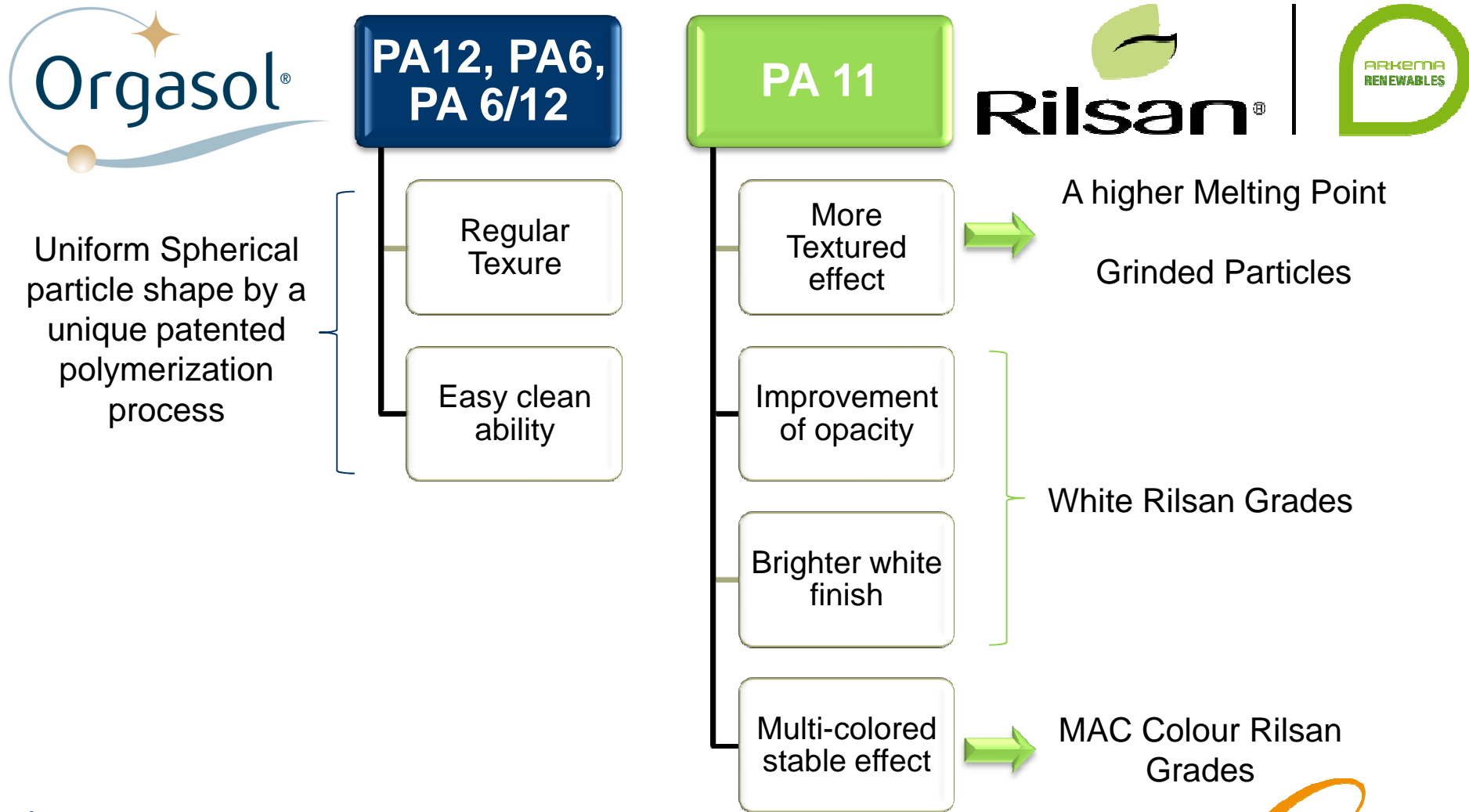
Orgasol® Benefits in Industrial Coatings



Arkema Polyamide Products



Similar Abrasion & Scratch Resistance



INDUSTRIAL COATINGS: EXAMPLES

Wood Coating



- Requirements in terms of

**Abrasion &
Scratch
Resistance**

Gloss Control

Silky Texture

Wood Coating - Abrasion Resistance

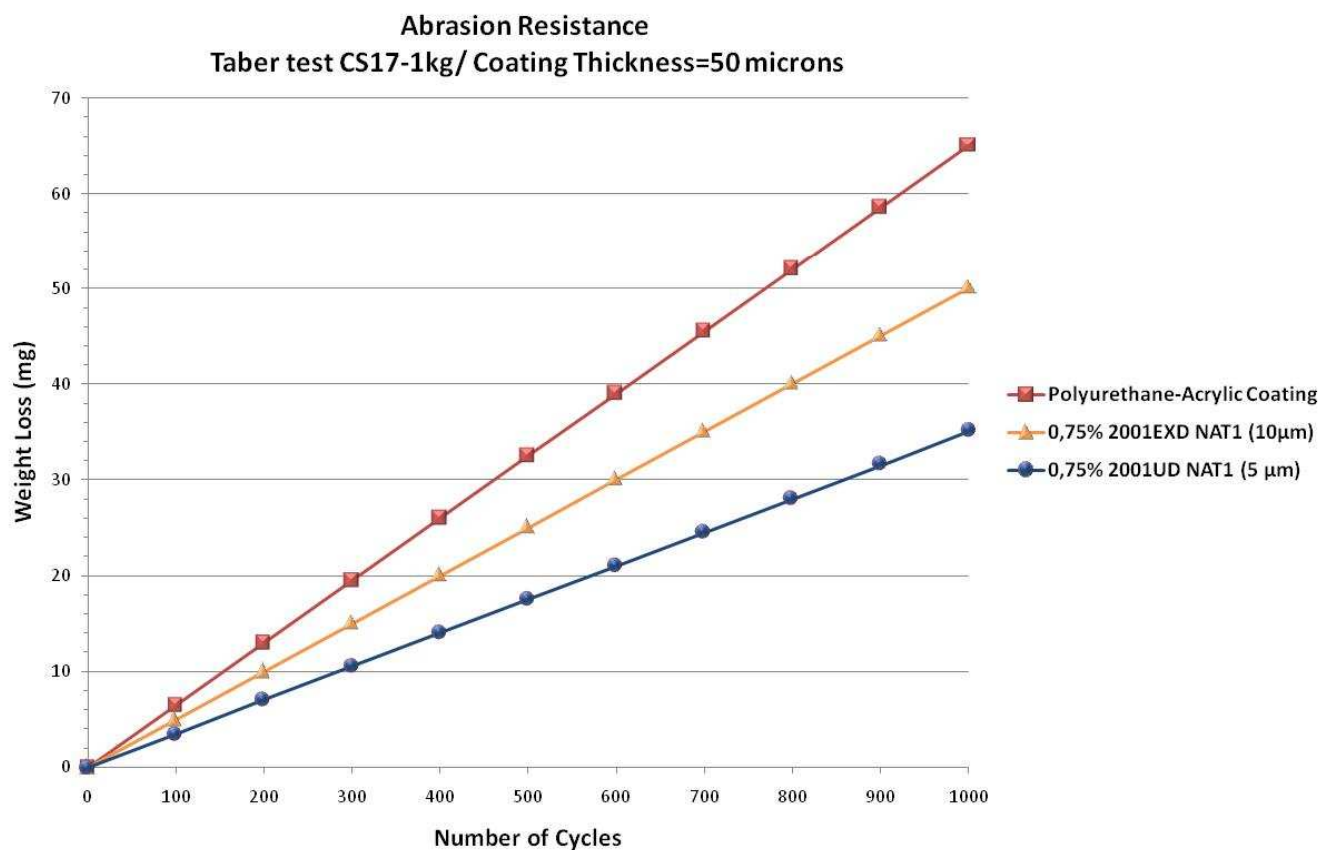


- **Formulation:**

- WB Polyurethane Acrylic Dispersion
- Orgasol® at 5 and 10 microns

- **Coating Thickness:**

- 50 microns



Abrasion & Scratch Resistance for mate finishes in Low Temperature Curing Systems

Recommended Grades: 2001 UD NAT1 / 2001 EXD NAT1 (1- 3%)

- **A large range of formulations**
 - Acrylic, PU, PE
 - Solvent based / Water based/ UV curing
- **Average Coating Thickness: 10-20 microns**
- **Final Applications**
 - PVC Profile
 - Laptop – Cell phones
 - TV/Stereo Appliances



Improvement of Surface Properties

Recommended Grades: 2001 UD NAT1 / 2 (for food contact)

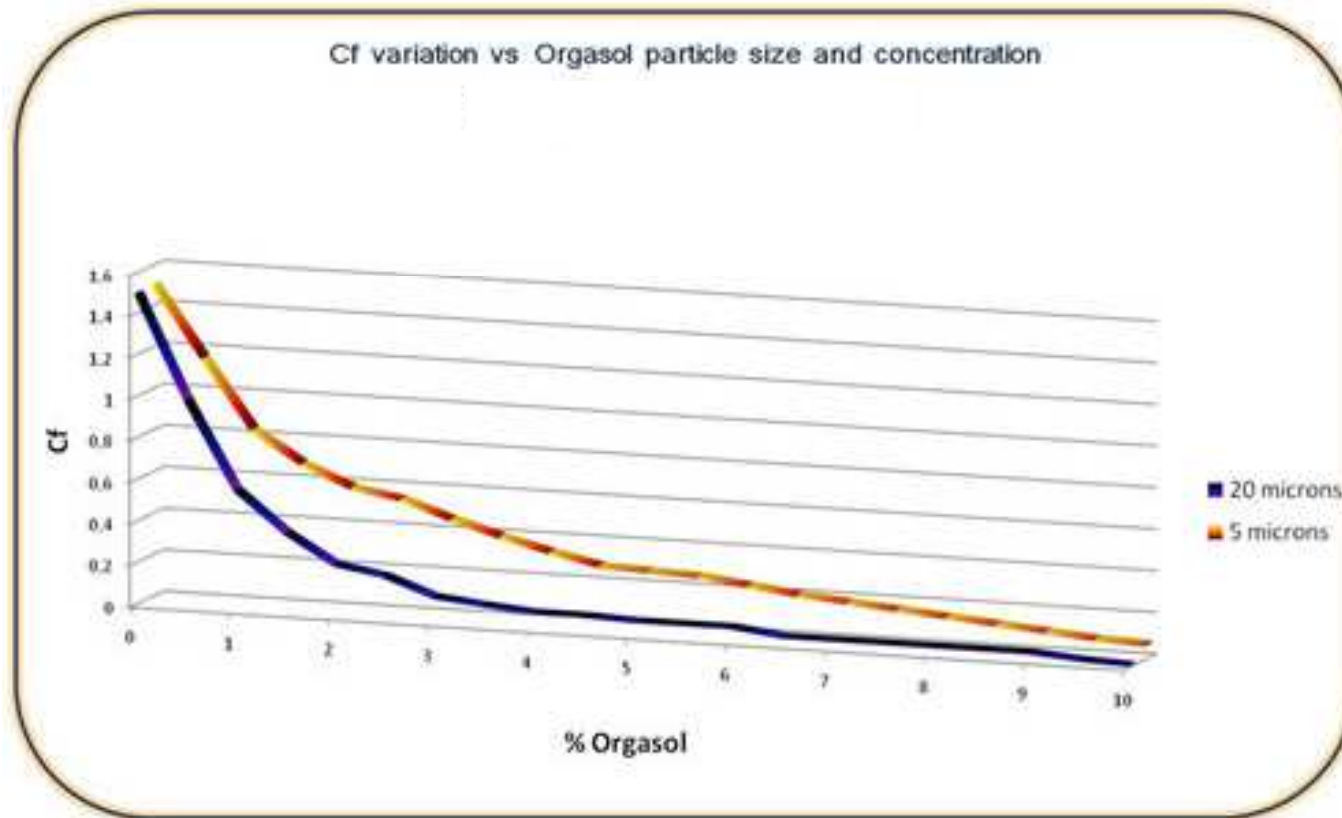
- **Focus on:**
 - **Gloss Control**
 - Slip & Lubricity (**Anti-blocking effect**, Drop of friction coefficient)
 - Good synergy with PE waxes for further increase of COF
 - Scratch & rub resistance
 - Texture
- **Average Coating Thickness: 10 microns**
- **Final Applications**
 - Packaging for cosmetics
 - Magazines
 - Films

Rubber Coating



Friction Coefficient Control (COF)

Recommended Grades: 2001 EXD NAT1, 2002 D NAT1 & 1002D NAT1



Formulation:
2K Polyurethane
WB Dispersion

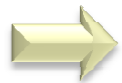
**Coating
Thickness:**
20 microns

10 → **COF decreases with the Average Particle Size of Orgasol**

Gloss Control

Recommended Grades: 2001 UD NAT1 / 2 (for food contact)

- Solvent based epoxy resins
- Possible use of **Orgasol®** grades at 5, 10, 20, 30 microns
- Average Coating Thickness: 15 microns



Gloss decreases with the Average Particle Size of Orgasol®

ORGASOL® ANNEX



Orgasol®: Nomenclature



PA nature (**2** for PA12, **1** for PA6, **3** for PA6-12)

Particle size (**UD** for 5 µm, **EXD** for 10 µm, **D** for 20 µm,
ES3 - 6 for 30 - 60 µm)

2002 EXD NAT

Melt Viscosity indication
1 < 2

Color (**NAT** stands for natural)

The information contained in this document is based on trials carried out by our Research Centres and data selected from the literature, but shall in no event be held to constitute or imply any warranty, undertaking, express or implied commitment from our part. Our formal specifications define the limit of our commitment.

No liability whatsoever can be accepted by Arkema with regard to the handling, processing or use of the product or products concerned which must in all cases be employed in accordance with all relevant laws and/or regulations in force in the country or countries concerned.



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