

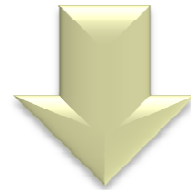


ORGASOL® Ultra-Fine Powders

Carbon-Fiber Composites

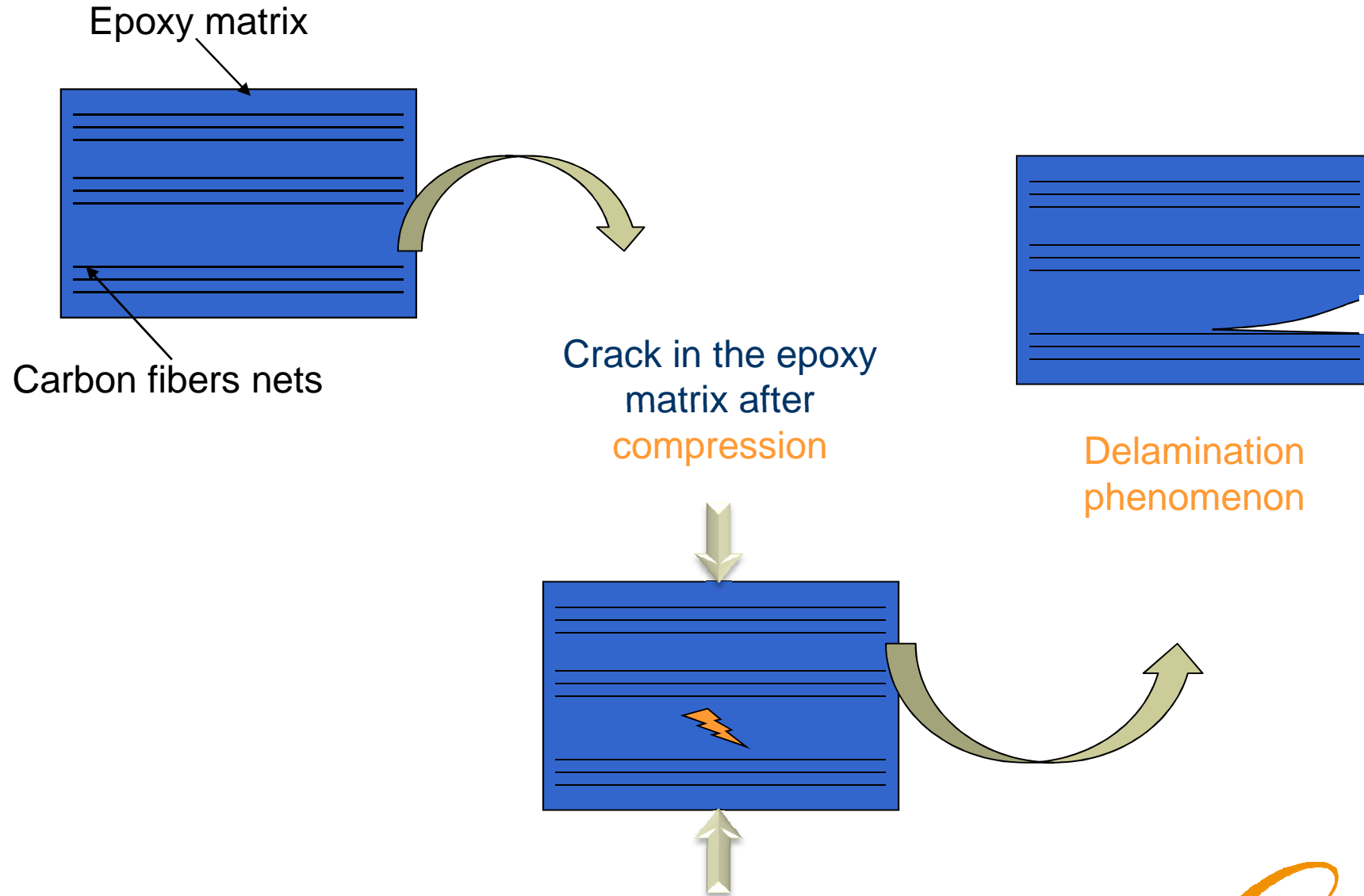


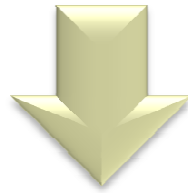
One Main Issue



Crack propagation at carbon fibers/epoxy interface & low compressive strength leading to Delamination Process

Delamination Process





**A solution to avoid crack propagation as a
toughening agent in the interlayered
carbon fiber/epoxy composites**

Recommended Grades: 1002 D NAT 1 & 2002 D NAT1

Groleau and al., Composites Science and Technology, 56 (1996) 1223-1240

Orgasol®: Two Main Roles in Composite

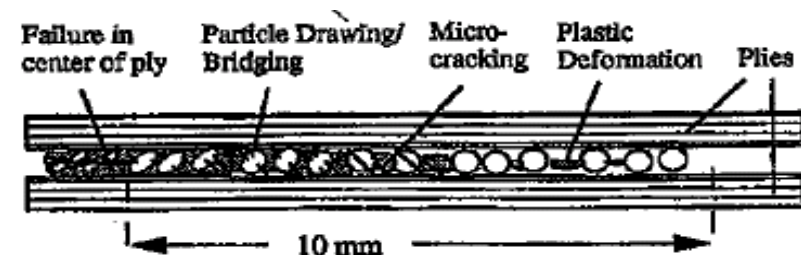
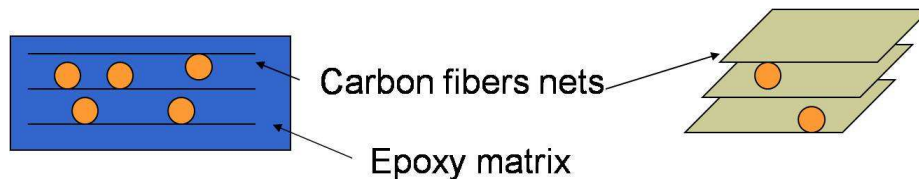


Maintaining thickness of the interlaminar region

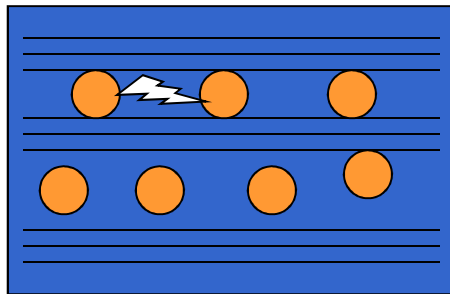
- Narrow & **Controlled Particle Size distribution**
- **No melting** during curing process
- Essential during pre-preg processing to **build the composite structure**

Absorbing energy from propagating cracks

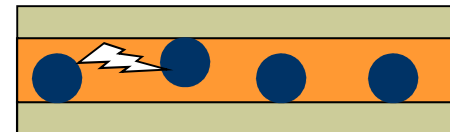
- Orgasol **avoids contact** between the crack and the carbon fiber → No delamination process
- **Optimum Ratio** « particle size/thickness » : 1



- **Similar role to limit crack propagation in structural adhesives**
- **Optimum efficiency :**
 - **Adhesive thickness around 20 - 40 μm**



**inter-layered
carbon fiber/epoxy composites**



Structural adhesives



ORGASOL® ANNEX



Orgasol®: Nomenclature



PA nature (**2** for PA12, **1** for PA6, **3** for PA6-12)

Particle size (**UD** for 5 µm, **EXD** for 10 µm, **D** for 20 µm, **ES3 - 6** for 30 - 60 µm)

2002 EXD NAT

Melt Viscosity indication
1 < 2

Color (**NAT** stands for natural)

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